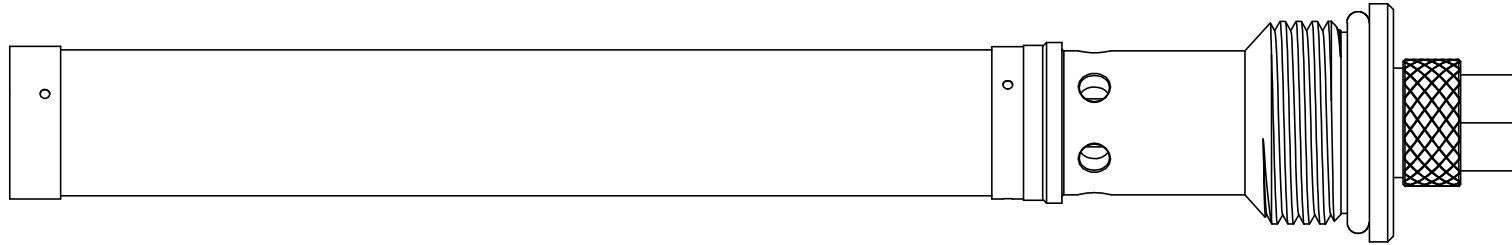


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REVISIONS		
REV	DATE	DESCRIPTION
A	03/02/10	ADDED INNER SUPPORT TUBE



THESE FILTER ASSEMBLIES MUST BE MADE 24 HOURS PRIOR TO BEING SHIPPED OR USED IN ANY MELT UNIT.

COAT 1/4" OF THE END OF ITEM#4 WITH GREEN LOCTITE # 620 BEFORE INSTALLING.

DE-BURR EDGES OF INNER SUPPORT TUBE

LIGHTLY COAT O-RING WITH SW3045 O-LUBE BEFORE INSTALLING ONTO ITEM # 1.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	MPS1417	FILTER BUNG FOR PRO-BLUE UNITS
2	1	MPS1413	FILTER ASSY. 100 MESH
3	1	OR-3912	VITON O-RING
4	1	MPS1412	10-32 X 6" TRUSS HEAD
5	1	MPS1418	BRASS TUBE

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REGD
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE		MELTPRO
TOLERANCES ARE:		APPROVALS	DATE	
FRACTIONS	DECIMALS	ANGLES		
+/- 1/32	.X = .015 .XX = .010 .XXX = .005	= .5		
MATERIAL		DRAWN		BLUE SERIES 100 MESH TANK FILTER ASSY.
--		JAO 10/18/05		
FINISH		CHECKED		
--		RESP ENG		
NEXT ASSY		MFG ENG		SIZE
USED ON		QUAL ENG		A
APPLICATION		DO NOT SCALE DRAWING		DWG. NO.
				MPS1416
				REV.
				A
				SCALE
				CAD FILE:
				SHEET 1 OF 1